

# Generation 50 Bench



## Sustainability Data Sheet



Sustainability is the foundation of Landscape Forms' commitment to enhance the experience of outdoor space. Across our portfolio, we prioritize responsible design, materials, manufacturing practices and partnerships that honor the environments we help shape—today and for the future. Each solution reflects our ongoing efforts to reduce environmental impact and advance sustainable landscape design through thoughtful decisions across the entire lifecycle.

### Generation 50 Litter is manufactured using the following materials:

Material	Parts	Recyclable
Aluminium	Bench supports, strap	100%
Wood	Back and seat boards	100%

### Finishes

All metal is finished with Pangard II® polyester powdercoat, a lead-free and hazardous air pollutants (HAPS)-free finish that does not generate hazardous waste and contains less than 1% VOCs. Once cured, trace VOCs are fully inert, ensuring the finish does not release airborne contaminants.

Landscape Forms exterior wood products are made from species that weather naturally in outdoor settings to a silvery gray patina. No paints or applied finishes are used, as these would require ongoing maintenance.

Packaging Materials	Parts	Recyclable
Biodegradable Plastic	Product Bagged to Protect Finish	100%
Recycled Skid		100%
Cardboard with 35% Recycled Content		100%

To find local recyclers visit: for aluminum: [www.recyclealuminum.org](http://www.recyclealuminum.org); for steel: [www.recycle-steel.org](http://www.recycle-steel.org); for cardboard: [www.fibrebox.org](http://www.fibrebox.org).

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Recycled Content		
Style	Post Consumer	Pre Consumer
Traditional style bench, backless, straight cut, no arms	27%	1%
Traditional style bench, backed, straight cut, angle end arms	29%	1%
Traditional style bench, backless, straight cut, end arms	33%	1%
Traditional style bench, backed, straight cut, angle end/center arms	32%	1%
Traditional style bench, backless, straight cut, end/center arms	35%	1%
Cantilever style bench, backed, straight cut, no arms	22%	1%
Cantilever style bench, backless, straight cut, no arms	22%	1%
Cantilever style bench, backed, straight cut, angle end arms	28%	1%
Cantilever style bench, backless, straight cut, end arms	28%	1%
Cantilever style bench, straight cut, angle end/center arms	30%	1%
Cantilever style bench, backless, straight cut, end/ center arms	31%	1%
Top of wall bench, backed, straight cut, no arms	19%	1%
Top of wall bench, backless, straight cut, no arms	17%	1%
Top of wall bench, backed, straight cut, angle end arms	24%	1%
Top of wall bench, backless, straight cut, end arms	24%	1%
Top of wall bench, straight cut, angle end/center arms	27%	1%
Top of wall bench, backless, straight cut, end/center arms	27%	1%

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### Recycled Content

Style	Post Consumer	Pre Consumer
Wall mount bench, backed, straight cut, no arms	24%	1%
Wall mount bench, backless, straight cut, no arms	29%	1%
Wall mount bench, backed, straight cut, angle end arms	26%	1%
Wall mount bench, backless, straight cut, end arms	35%	1%
Wall mount bench, backed, straight cut, angle end/center arms	33%	1%
Wall mount bench, backless, straight cut, end/center arms	37%	1%

**Note:** Recycled content based on straight cut faceboards, please call for other configurations

### Care and Maintenance

The Generation 50 Bench is designed and engineered to live a long, useful life in outdoor spaces without the use of chemical cleaners to maintain the finish. The durability, longevity and low maintenance of our products contribute to responsible stewardship of the earth's resources.

All metal is finished with Landscape Forms' proprietary Pangard II® polyester powdercoat, a hard yet flexible finish that resists rusting, chipping, peeling and fading and requires no cleaning solvents once installed. Clean surface as needed using a soft cloth or brush with a mild detergent. Avoid steam cleaning, abrasive cleansers, carbon steel brushes/wools and cleaners containing chlorine. Outdoor use will require periodic finish inspection and maintenance. Inspect periodically for scratches, nicks and gouges. Touch-up paint is included with every order and can be used to repair minor nicks and scratches.

Wood: Exterior woods require no maintenance. If desired, the surface may be scrubbed with warm soapy water and soft bristle brush. Pressure washing, steel wool/wire brushes are not recommended. Heavily ingrained stains may be sanded away with fine grade sandpaper worked in the direction of the grain. Sanded wood will weather to a gray patina. Interior woods require only dusting or occasional cleaning with a good-quality furniture polish.

*Visit [landscapeforms.com](https://landscapeforms.com) for more information. Specifications are subject to change without notice. Landscape Forms supports the Landscape Architecture Foundation at the Second Century level.  
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