Stay™

Sustainability Data Sheet

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Sustainability is the foundation of Landscape Forms' commitment to enhance the experience of outdoor space. Across our portfolio, we prioritize responsible design, materials, manufacturing practices and partnerships that honor the environments we help shape—today and for the future. Each solution reflects our ongoing efforts to reduce environmental impact and advance sustainable landscape design through thoughtful decisions across the entire lifecycle.

Stay is manufactured using the following materials:

Material	Parts	Recyclable
Aluminum	Supports, Surface Mount Plates, Seat Dividers	100%
Steel	Seat/ Back Panel, Frame	100%
Stainless Steel	Fasteners	100%

Finishes

All metal is finished with Pangard II® polyester powdercoat, a lead-free and hazardous air pollutants (HAPS)-free finish that does not generate hazardous waste and contains less than 1% VOCs. Once cured, trace VOCs are fully inert, ensuring the finish does not release airborne contaminants.

Packaging Materials	Parts	Recyclable
Biodegradeable Plastic	Product Bagged to Protect Finish	100%
Recycled Skid		100%
Cardboard with 35% Recycled Content		100%

To find local recyclers visit: for aluminum: www.recyclealuminum.org; for steel: www.recycle-steel.org; for cardboard: www.fibrebox.org.

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Recycled Content

Style	Post Consumer	Pre Consumer
Backed Bench	36%	24%

Care and Maintenance

Stay is designed and engineered to live a long, useful life in outdoor spaces without the use of chemical cleaners to maintain the finish. The durability, longevity and low maintenance of our products contribute to responsible stewardship of the earth's resources.

All metal is finished with Landscape Forms' proprietary Pangard II® polyester powdercoat, a durable yet flexible finish that resists rusting, chipping, peeling, and fading and requires no solvents for cleaning. Surfaces should be cleaned with a soft cloth or brush and mild detergent, avoiding steam cleaning, abrasive cleansers, carbon steel brushes or wools, and chlorine-based cleaners. Outdoor use requires periodic inspection for scratches, nicks, and gouges, which can be repaired with touch-up paint provided with each order.

Visit landscapeforms.com for more information. Specifications are subject to change without notice. Landscape Forms supports the Landscape Architecture Foundation at the Second Century level.
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